



OPTIFLUX 2000 Technical Datasheet

Electromagnetic flow sensor

- Engineered and manufactured for the water and wastewater industry
- Wide range of approvals for potable water
- Long-term reliability and negligible maintenance



The documentation is only complete when used in combination with the relevant documentation for the converter.

1	Product features	3
<hr/>		
1.1	Solution for the water and wastewater industry	3
1.2	Options	5
1.3	Measuring principle.....	7
2	Technical data	8
<hr/>		
2.1	Technical data.....	8
2.2	Vacuum load	13
2.3	Metrological performance.....	14
2.4	OIML R49.....	15
2.5	MI-001	17
2.6	Dimensions and weight	19
3	Installation	23
<hr/>		
3.1	Notes on installation	23
3.2	Intended use	23
3.3	Installation conditions	23
3.3.1	Inlet and outlet	23
3.3.2	Mounting position.....	23
3.3.3	Flange deviation	24
3.3.4	T-section	24
3.3.5	Vibration	24
3.3.6	Magnetic field.....	25
3.3.7	Bends	25
3.3.8	Open discharge	26
3.3.9	Control valve	26
3.3.10	Air venting	26
3.3.11	Pump	27
4	Electrical connections	28
<hr/>		
4.1	Safety instructions.....	28
4.2	Grounding	28
4.3	Virtual reference for IFC 300 (C, W and F version)	30
5	Notes	31
<hr/>		

1.1 Solution for the water and wastewater industry

The **OPTIFLUX 2000** electromagnetic flow sensor is the optimum solution for water and wastewater applications. Its long-term reliability and durability make it the standard flow sensor for the water industry for measuring abstraction water, drinking water, wastewater, sewage and effluent.



- ① Flanged design
- ② Installation length to ISO 13359
- ③ PP and hard rubber liners

Highlights

- Drinking water approvals including KTW, WRc, KIWA, ACS
- Suitable for underground installation and constant flooding (IP 68)
- Bidirectional flow metering
- Compliant with requirements for custody transfer (MID MI-001, OIML R49, ISO 4064, EN 14154)
- Standard in house wet calibration of sensors up to diameter DN3000
- Easy installation and commissioning
- With virtual reference option grounding rings can be omitted and installation is simplified
- Rugged liners suitable for all water and wastewater applications
- In-situ verification with MagCheck
- Extensive diagnostic capabilities
- Maintenance-free
- Proven and unsurpassed lifetime

Industries

- Water
- Wastewater
- Pulp & Paper
- Minerals & Mining
- Iron, Steel & Metals
- Power

Applications

- Water abstraction
- Water purification and desalination
- Drinking water distribution networks
- Revenue metering or billing
- Leakage detection
- Irrigation
- Industry water
- Cooling water
- Wastewater
- Sewage and sludges
- Seawater

1.2 Options

The solution for the water and wastewater industry



Robust construction

The OPTIFLUX 2000 has been designed for measuring all water and wastewater applications including groundwater, potable water, wastewater, sludges and sewage, industry water and salt water. The sensor is available for a wide diameter range of DN25 up to DN3000 for flow rates up to 300.000 m³/hr.

The robust polypropylene or hard rubber liner have been approved for drinking water applications according to ACS, KIWA, KTW and WRc.

The OPTIFLUX 2000 causes no pressure loss and allows for bi-directional flow metering. Filters or straighteners are not required. The installation can be further eased by choosing for the virtual reference option. Grounding rings can then be omitted (only in combination with the IFC 300 converter).



Buriable and maintenance-free

The OPTIFLUX 2000 can be installed underground and allows for constant flooding (IP 68).

A measurement chamber is not necessary, saving substantial costs.

The condition for this is a robust flowmeter that does not require regular maintenance. The OPTIFLUX 2000 provides years or reliable measurements as it has no internal moving parts and nothing can wear. The OPTIFLUX 2000 has a field proven and unsurpassed lifetime.

In addition, the OPTIFLUX 2000 in combination with the IFC 300 converter offers extensive diagnostic capabilities such as continuous monitoring of the converter, the sensor electrodes, the flow profile and electronic functions.

**Custody transfer**

Optionally the OPTIFLUX 2000 can be used for custody transfer applications when combined with the IFC 300 converter. It meets the requirements of the OIML R49 and can be verified according to Annex MI-001 of the Measuring Instruments Directive (MID). All water meters that are to be used for legal metrology purposes in Europe require certification under the MID. The EC type examination certificate for the OPTIFLUX 2300 is valid for the compact and the remote version and applies for forward and reverse flow.

Every flowmeter leaving the factory is standard wet calibrated by direct volume comparison at KROHNE's certified calibration facilities. The performance of the OPTIFLUX 2000 is defined and documented in a calibration certificate.

**Communication**

The OPTIFLUX 2000 can be provided with state-of-the-art fieldbus communication systems. Data is transmitted by HART®, Profibus, Fieldbus Foundation or Modbus and then forwarded to a management system.

1.3 Measuring principle

An electrically conductive fluid flows inside an electrically insulating pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:

$$U = v * k * B * D$$

in which:

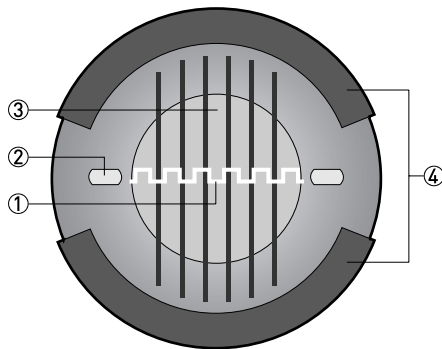
v = mean flow velocity

k = factor correcting for geometry

B = magnetic field strength

D = inner diameter of flow meter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate q . A signal converter is used to amplify the signal voltage, filter it and convert it into signals for totalising, recording and output processing.



- ① Induced voltage (proportional to flow velocity)
- ② Electrodes
- ③ Magnetic field
- ④ Field coils

2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local representative.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Download Center).

Measuring system

Measuring principle	Faraday's law
Application range	Electrically conductive fluids
Measured value	
Primary measured value	Flow velocity
Secondary measured value	Volume flow

Design

Features	Fully welded maintenance-free sensor
	Flange version with full bore flow tube
	Standard as well as higher pressure ratings
	Large diameter range from DN25...3000 with rugged liners approved for drinking water
	Industry specific insertion lengths
Modular construction	The measurement system consists of a flow sensor and a signal converter. It is available as compact and as separate version.
Compact version	With IFC 040 converter: OPTIFLUX 2040 C
	With IFC 100 converter: OPTIFLUX 2100 C
	With IFC 300 converter: OPTIFLUX 2300 C
Remote version	In wall (W) mount version with IFC 100 converter: OPTIFLUX 2100 W
	In field (F), wall (W) or rack (R) mount version with IFC 300 converter: OPTIFLUX 2300 F, W or R
Nominal diameter	With IFC 040 converter: DN25...150 / 1... 6"
	With IFC 100 converter: DN25...1200 / 1...48"
	With IFC 300 converter: DN25...3000 / 1...120"
Measurement range	-12...+12 m/s / -40...+40 ft/s

Measuring accuracy

Reference conditions	Flow conditions similar to EN 29104
	Medium: Water
	Electrical conductivity: $\geq 300 \mu\text{S}/\text{cm}$
	Temperature: +10...+30°C / +50...+86°F
	Inlet section: $\geq 5 \text{ DN}$
	Operating pressure: 1 bar / 14.5 psig
	Wet calibrated on EN 17025 accredited calibration rig by direct volume comparison

Accuracy curves	Option: verification to MI-001
	(Only in combination with IFC 300)
	Option: calibration according to OIML R49
	(Only in combination with IFC 300)
For detailed information on the measuring accuracy, see chapter "Measuring accuracy".	

Operating conditions

Temperature	
Process temperature	Hard rubber liner: -5...+80°C / 23...+176°F
	Polypropylene liner: -5...+90°C / 23...+194°F
	For Ex versions different temperatures are valid. Please check the relevant Ex documentation for details.
	For detailed information see chapter "Temperatures".
Ambient temperature (all versions)	Standard (with aluminium converter housing): -40...+65°C / -40...+149°F (Protect electronics against self-heating with ambient temperatures above 55°C)
	Option (with stainless steel converter housing): -40...+55°C / -40...+130°F
	For Ex versions different temperatures are valid. Please check the relevant Ex documentation for details .
Storage temperature	-50...+70° / -58...+158°F
Pressure	
EN 1092-1	DN2200...3000: PN 2.5
	DN1200...2000: PN 6
	DN200...1000: PN 10
	DN65 and DN100...150: PN 16
	DN25...50 and DN80: PN 40
	Other pressures on request
ISO insertion length	Optional for DN15...600
ASME B16.5	1...24": 150 lb RF
	Other pressures on request
AWWA (class B or D FF)	Option
	DN700...1000 / 28...40": ≤ 10 bar / 145 psi
	DN1200...2000 : ≤ 6 bar / 87 psi
JIS	DN50...1000 / 2...40": 10 K
	DN25...40 / 1...1½": 20 K
	Other pressures on request
Vacuum load	For information on pressure limits depending on liner material see chapter "Vacuum load".
Pressure ranges for secondary containment	For DN25...150:
	Pressure resistant up to 40 bar / 580 psi
	Burst pressure up to approx. 160 bar / 2320 psi
Pressure drop	Negligible

Chemical properties	
Physical condition	Conductive liquids
Electrical conductivity	$\geq 20 \mu\text{S/cm}$
Permissible gas content (volume)	$\leq 5\%$
Permissible solid content (volume)	$\leq 70\%$

Installation conditions

Installation	Take care that flow sensor is always fully filled
	For detailed information see chapter "Installation"
Flow direction	Forward and reverse
	Arrow on flow sensor indicates positive flow direction.
Inlet run	$\geq 5 \text{ DN}$
Outlet run	$\geq 2 \text{ DN}$
Dimensions and weights	For detailed information see chapter "Dimensions and weights".

Materials

Sensor housing	Sheet steel, polyurethane coated
	Other materials on request
Measuring tube	Austenitic stainless steel
Flanges	Carbon steel, polyurethane coated
	Other materials on request
Liner	Standard
	DN25...150 / 1...6": Polypropylene
	DN200...3000 / 8...120": Hard rubber
	Option
	DN25...150 / 1...6": Hard rubber
See pressure and temperature limits for various liners in the relevant chapter.	
Connection box (only remote versions)	Standard: polyurethane coated die-cast aluminium
	Option: stainless steel
Measuring electrodes	Standard: Hastelloy [®] C
	Option: Stainless steel, titanium
	Other materials on request
Grounding rings	Standard: Stainless steel
	Option: Hastelloy [®] C, titanium, tantalum
	Grounding rings can be omitted with virtual reference option for the IFC 300 converter.
Grounding electrodes (option)	Same material as measuring electrodes.

Process connections

Flange	
EN 1092-1	DN25...3000 in PN 6...40
ASME	1...120" in 150 lb RF
AWWA	DN700...2000 in 6...10 bar
JIS	25...1000 in 10...20K
Design of gasket surface	RF
	Other sizes or pressure ratings on request

Electrical connections

Signal cable	
Type A (DS)	Standard cable, double shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and measuring sensor). See documentation of the converter for more information.
Type B (BTS)	Optional cable, triple shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and measuring sensor). See documentation of the converter for more information.

Approvals and Certificates

CE	This device fulfils the statutory requirements of the EC directives. The manufacturer certifies successful testing of the product by applying the CE mark.
Electromagnetic compatibility	Directive: 2004/108/EC, NAMUR NE21/04
	Harmonized standard: EN 61326-1: 2006
Low voltage directive	Directive: 2006/95/EC
	Harmonized standard: EN 61010: 2001
Pressure equipment directive	Directive: 97/23/EC
	Category I, II or SEP
	Fluid group 1
	Production module H

Hazardous areas	
ATEX	Please check the relevant Ex documentation for details.
	Compact version with IFC 040 C converter
	II 2 GD
	Compact version with IFC 100 C converter
	II 2 GD
	Compact version with IFC 300 C converter
	II 2 GD or II 2(1) GD
	Remote version
II 2 GD	
FM	In combination with IFC 300 converter
	Class I, Div. 2, Groups A, B, C and D
	Class II, Div. 2, Groups F and G
	Class III, Div. 2, Groups F and G
CSA	In combination with IFC 300 converter
	Class I, Div. 2, Groups A, B, C and D
	Class II, Div. 2, Groups F and G
NEPSI	GYJ05234 / GYJ05237
	Ex me ia IIC T6...T3
	Ex de ia II T6...T3
	Ex qe ia IIC T6...T3
	Ex e ia IIC T6...T3
Other approvals and standards	
Custody transfer	DN25...500 (other materials on request)
	Standard: without verification
	only in combination with IFC 300 converter
	Cold water
	MI-001 type examination certificate
	OIML R49 certificate of conformity
Conformity with ISO 4064 and EN 14154	
Drinking water approvals	Hard rubber liner: ACS, WRc, NSF
	Polypropylene liner: ACS, KIWA, KTW, WRc, NSF
Protection category acc. to IEC 529 / EN 60529	Standard: IP 66 / 67 (NEMA 4/4X/6)
	Option: IP 68 (NEMA 6P)
	IP 68 is only available for separate design and with a stainless steel connection box
Shock test	IEC 68-2-27
Vibration test	IEC 68-2-34

2.2 Vacuum load

Diameter	Vacuum load in mbar abs. at a process temperature of			
[mm]	20°C	40°C	60°C	80°C
Liner in Polypropylene				
DN25...150	250	250	400	400
Liner in Hard rubber				
DN200...300	250	250	400	400
DN350...1000	500	500	600	600
DN1200...3000	600	600	750	750

Diameter	Vacuum load in psia at process temperature of			
[inches]	68°F	104°F	140°F	176°F
Liner in Polypropylene				
1...6"	3.6	3.6	5.8	5.8
Liner in Hard rubber				
8...12"	3.6	3.6	5.8	5.8
14...40"	7.3	7.3	8.7	8.7
48...120"	8.7	8.7	10.9	10.9

2.3 Metrological performance

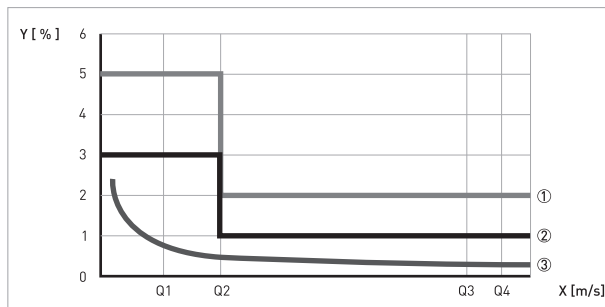


Figure 2-1: Maximum deviation Y [%] vs flow velocity X [m/s]

- ① Demands according to EN 14154 OIML R49 class 2
- ② Demands according to EN 14154 OIML R49 class 1
- ③ OPTIFLUX 2300

DN	Q1	Q2	Q3	R	Q4
	(Q3 / R)	(Q1 * 1.6)		(Q3 / Q1)	(Q3 * 1.25)
[mm]	[m ³ /h]	[m ³ /h]	[m ³ /h]		[m ³ /h]
25	0.04	0.064	16	400	20
32...40	0.063	0.1	25	400	31.3
50	0.1	0.16	40	400	50
65	0.16	0.25	100	630	125
80	0.25	0.41	160	630	200
100	0.4	0.63	250	630	313
125...150	0.63	1.02	400	630	500
200	1	1.6	1000	1000	1250
250	1.6	2.56	1600	1000	2000
300	2.5	4	2500	1000	3125
350	5	8	2500	500	3125
400...450	8	12.8	4000	500	5000
500...600	12.6	20.2	6300	500	7875
650...750	20	32	10000	500	12500
800...950	32	51.2	16000	500	20000
1000...1200	50	80	25000	500	31250
1300...1500	80	128	40000	500	50000
1600...1700	100	160	40000	400	50000
1800...2100	160	256	40000	250	50000
2200...2500	250	400	40000	160	50000
2600...3000	400	640	40000	100	50000

2.4 OIML R49

The OIML R49 recommendation (2006) concerns water meters intended for the metering of cold potable water and hot water. OPTIFLUX 2300 has a certificate of compliance with OIML R49, issued by NMI.

The OIML R49 recommendation sets out the conditions to which water meters shall comply to meet the requirements of the services of legal metrology in countries where these instruments are subject to state controls.

The measuring range of the water meter is determined by Q_3 (nominal flow rate) and "R" (ratio). The OPTIFLUX 2300 meets the requirements for water meters of accuracy class 1 and 2.

For accuracy class 1, the maximum permissible error for water meters is $\pm 1\%$ for the upper flow rate zone and $\pm 3\%$ for the lower flow rate zones.

For accuracy class 2, the maximum permissible error for water meters is $\pm 2\%$ for the upper flow rate zone and $\pm 5\%$ for the lower flow rate zones.

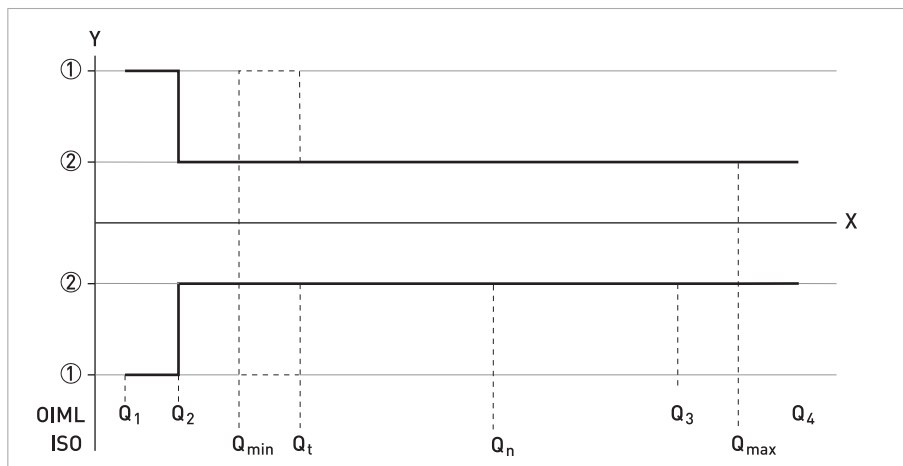


Figure 2-2: ISO flow rates added to figure as comparison towards OIML

X: Flow rate; **Y:** Maximum measuring error [%]

① $\pm 3\%$ for class 1, $\pm 5\%$ for class 2 devices

② $\pm 1\%$ for class 1, $\pm 2\%$ for class 2 devices

$$Q_1 = Q_3 / R$$

$$Q_2 = Q_1 * 1.6$$

$$Q_3 = Q_1 * R$$

$$Q_4 = Q_3 * 1.25$$

OIML R49 Class 1

DN	Span (R)	Flow rate [m ³ /h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
80	640	0.25	0.40	160	200.0
100	625	0.40	0.60	250	312.5
150	667	0.60	1.00	400	500.0
250	1000	1.60	2.60	1600	2000.0
500	500	12.60	20.20	6300	7875.0

OIML R49 Class 2

DN	Span (R)	Flow rate [m ³ /h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
25	400	0.040	0.064	16	20.0
50	400	0.100	0.160	40	50.0

2.5 MI-001

All new designs of water meters that are to be used for legal purposes in Europe require certification under the Measuring Instruments Directive (MID) 2004/22/EC. Annex MI-001 of the MID applies to: water meters intended for the measurement of volume of clean, cold or heated water in residential, commercial and light industrial use. A type examination certificate to the MID certificate is valid in all the countries of the European Union.

OPTIFLUX 2300 has a type examination certificate to the MID MI-001 for DN25...300.

The EC type examination certificate for OPTIFLUX 2300 is valid for the compact and the remote version and applies for forward and reverse flow.

According to MI-001 the maximum permissible error on volumes delivered between Q2 (transitional) flow rate and Q4 (overload) flow rate is $\pm 2\%$. The maximum permissible error on volumes delivered between Q1 (minimum) flow rate and Q2 (transitional) flow rate is $\pm 5\%$.

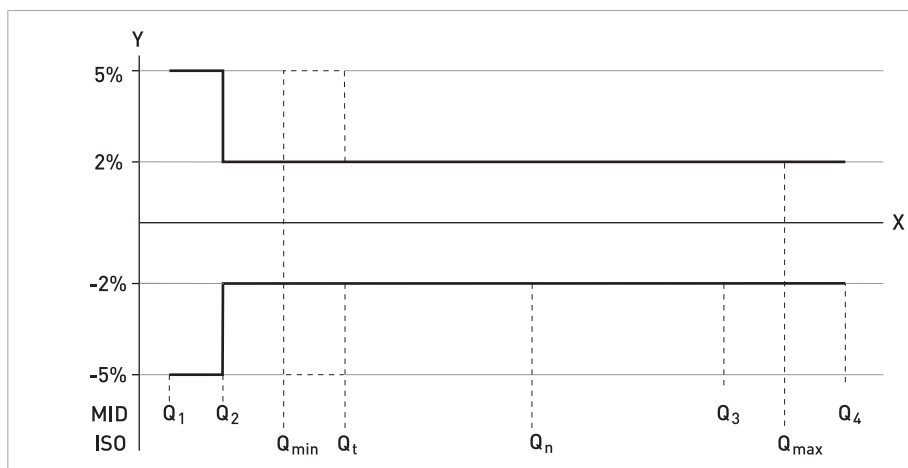


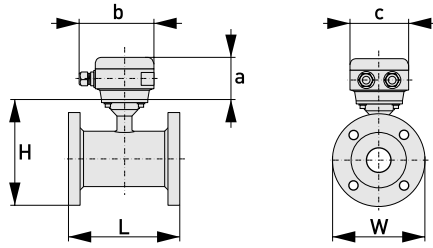
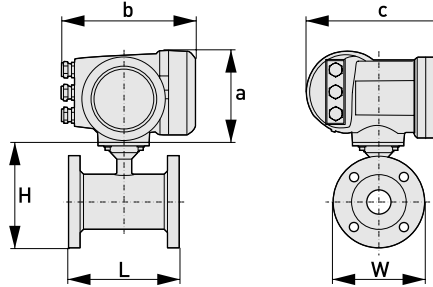
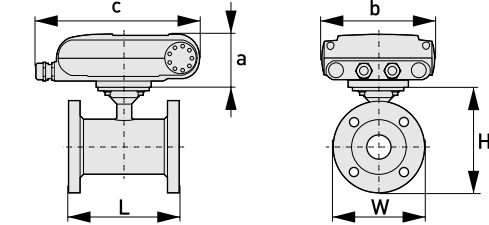
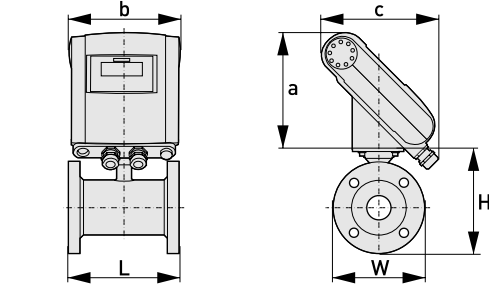
Figure 2-3: ISO flow rates added to figure as comparison towards MID

X: Flow rate; Y: Maximum measuring error [%]

MI-001

DN	Span (R)	Flow rate [m ³ /h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
25	400	0.040	0.064	16	20.0
32	400	0.063	0.100	25	31.3
40	400	0.063	0.100	25	31.3
50	400	0.100	0.160	40	50.0
65	625	0.160	0.256	100	125.0
80	640	0.250	0.400	160	200.0
100	625	0.400	0.640	250	312.5
125	667	0.600	0.960	400	500.0
150	667	0.600	0.960	400	500.0
200	1000	1.000	1.600	1000	1250.0
250	1000	1.600	2.560	1600	2000.0
300	1000	2.500	4.000	2500	3125.0
350	500	5.000	8.000	2500	3125.0
400	500	8.000	12.800	4000	5000.0
450	500	8.000	12.800	4000	5000.0
500	500	12.600	20.160	6300	7875.0

2.6 Dimensions and weight

Remote version		<p>a = 77 mm / 3.1"</p> <p>b = 139 mm / 5.5" ①</p> <p>c = 106 mm / 4.2"</p> <p>Total height = H + a</p>
Compact version with IFC 300		<p>a = 155 mm / 6.1"</p> <p>b = 230 mm / 9.1" ①</p> <p>c = 260 mm / 10.2"</p> <p>Total height = H + a</p>
Compact version with IFC 100 (0°)		<p>a = 82 mm / 3.2"</p> <p>b = 161 mm / 6.3"</p> <p>c = 257 mm / 10.1" ①</p> <p>Total height = H + a</p>
Compact version with IFC 100 (45°)		<p>a = 186 mm / 7.3"</p> <p>b = 161 mm / 6.3"</p> <p>c = 184 mm / 7.3" ①</p> <p>Total height = H + a</p>

① The value may vary depending on the used cable glands.

- All data given in the following tables are based on standard versions of the sensor only.
- Especially for smaller nominal sizes of the sensor, the converter can be bigger than the sensor.
- Note that for other pressure ratings than mentioned, the dimensions may be different.
- For full information on converter dimensions see relevant documentation.

EN 1092-1

Nominal size		Dimensions [mm]				Approx. weight [kg]
DN	PN [bar]	L		H	W	
		DIN	ISO			
25	40	150	200	140	115	5
32	40	150	200	157	140	6
40	40	150	200	166	150	7
50	40	200	200	186	165	11
65	16	200	200	200	185	9
80	40	200	200	209	200	14
100	16	250	250	237	220	15
125	16	250	250	266	250	19
150	16	300	300	300	285	27
200	10	350	350	361	340	34
250	10	400	450	408	395	48
300	10	500	500	458	445	58
350	10	500	550	510	505	78
400	10	600	600	568	565	101
450	10	600	-	618	615	111
500	10	600	-	671	670	130
600	10	600	-	781	780	165
700	10	700	-	898	895	248
800	10	800	-	1012	1015	331
900	10	900	-	1114	1115	430
1000	10	1000	-	1225	1230	507
1200	6	1200	-	1417	1405	555
1400	6	1400	-	1619	1630	765
1600	6	1600	-	1819	1830	1035
1800	6	1800	-	2027	2045	1470
2000	6	2000	-	2259	2265	1860

150 lb flanges

Nominal size		Dimensions [inches]			Approx. weight [lb]
ASME	PN [psi]	L	H	W	
1"	284	5.91	5.39	4.25	18
1½"	284	5.91	6.10	5.00	22
2"	284	7.87	7.05	5.98	29
3"	284	7.87	8.03	7.50	37
4"	284	9.84	9.49	9.00	51
5"	284	9.84	10.55	10	60
6"	284	11.81	11.69	11	75
8"	284	13.78	14.25	13.5	95
10"	284	15.75	16.30	16.0	143
12"	284	19.69	18.78	19.0	207
14"	284	27.56	20.67	21.0	284
16"	284	31.50	22.95	23.5	364
18"	284	31.50	24.72	25.0	410
20"	284	31.50	26.97	27.5	492
24"	284	31.50	31.38	32.0	675

- Pressures at 20°C / 68°F.
- For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24").
- Dimensions for other sizes on request.

300 lb flanges

Nominal size		Dimensions [inches]			Approx. weight [lb]
ASME	PN [psi]	L	H	W	
1"	741	5.91	5.71	4.87	11
1½"	741	7.87	6.65	6.13	13
2"	741	9.84	7.32	6.50	22
3"	741	9.84	8.43	8.25	31
4"	741	11.81	10.00	10.00	44
6"	741	12.60	12.44	12.50	73
8"	741	15.75	15.04	15.0	157
10"	741	19.69	17.05	17.5	247
12"	741	23.62	20.00	20.5	375
14"	741	27.56	21.65	23.0	474
16"	741	31.50	23.98	25.5	639
20"	741	31.50	28.46	30.5	937
24"	741	31.50	33.39	36.0	1345

- Pressures at 20°C / 68°F.
- For higher temperatures, the pressure and temperature ratings are as per ASME B16.5 (up to 24") or ASME B16.47 (>24").
- Dimensions for other sizes on request.

3.1 Notes on installation

Inspect the cartons carefully for damage or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

Check the packing list to check if you received completely all that you ordered.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2 Intended use

The **OPTIFLUX 2000** electromagnetic flow sensor is the optimum solution for water and wastewater applications. Its long-term reliability and durability make it the standard flow sensor for the water market.

3.3 Installation conditions

3.3.1 Inlet and outlet

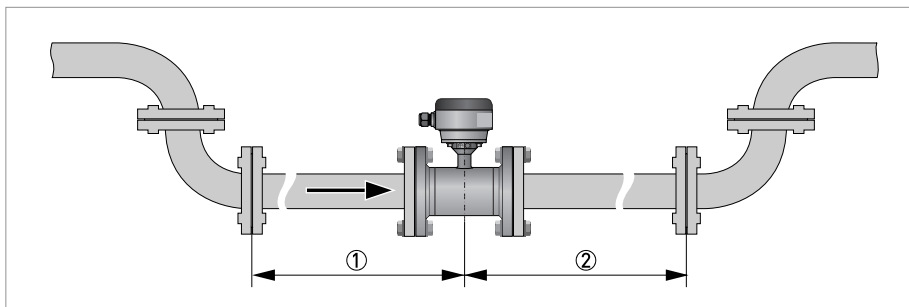


Figure 3-1: Recommended inlet and outlet sections

- ① ≥ 5 DN
- ② ≥ 2 DN

3.3.2 Mounting position

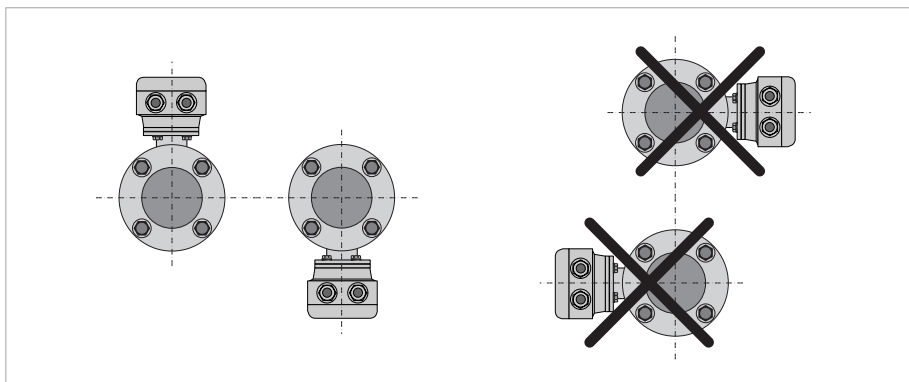


Figure 3-2: Mounting position

3.3.3 Flange deviation

Max. permissible deviation of pipe flange faces:
 $L_{max} - L_{min} \leq 0.5 \text{ mm} / 0.02''$

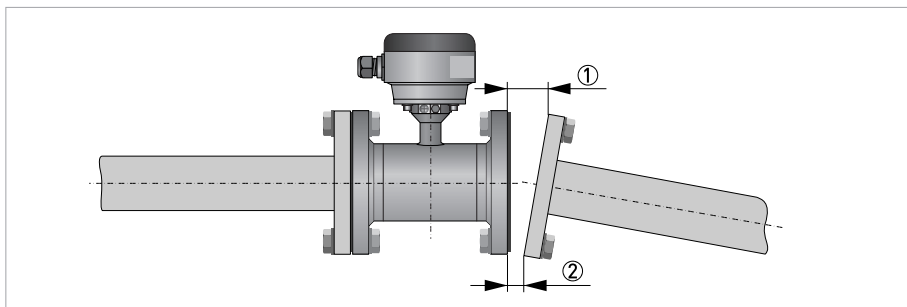


Figure 3-3: Flange deviation

- ① L_{max}
- ② L_{min}

3.3.4 T-section

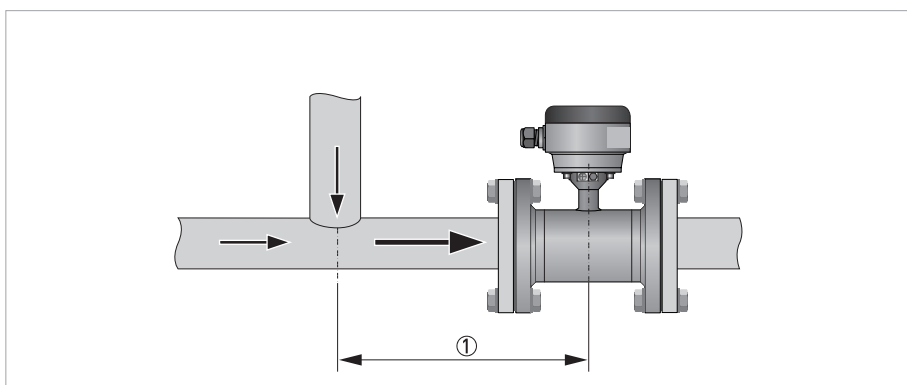


Figure 3-4: Distance after T-sections

- ① $\geq 10 \text{ DN}$

3.3.5 Vibration

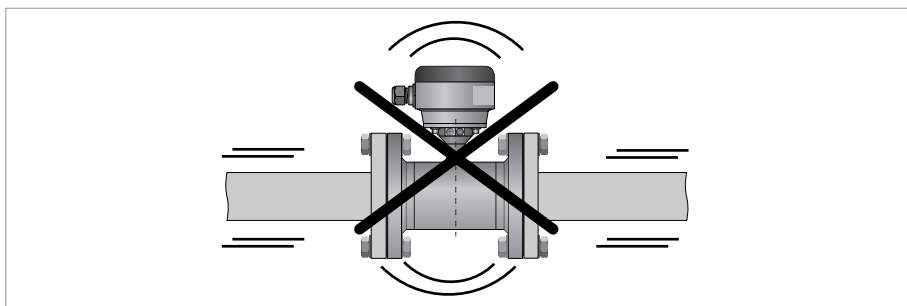


Figure 3-5: Avoid vibrations

3.3.6 Magnetic field

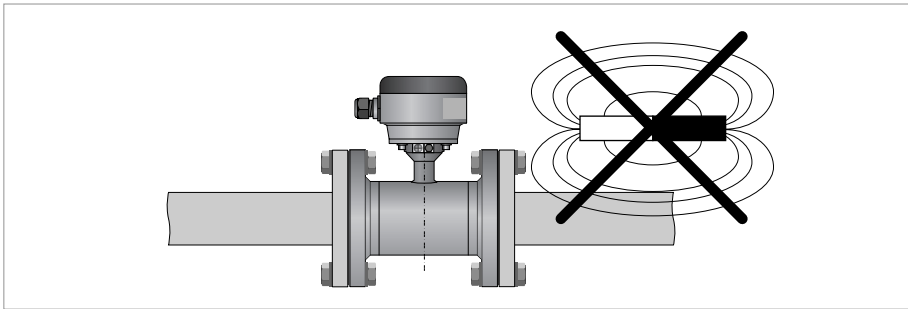


Figure 3-6: Avoid magnetic fields

3.3.7 Bends

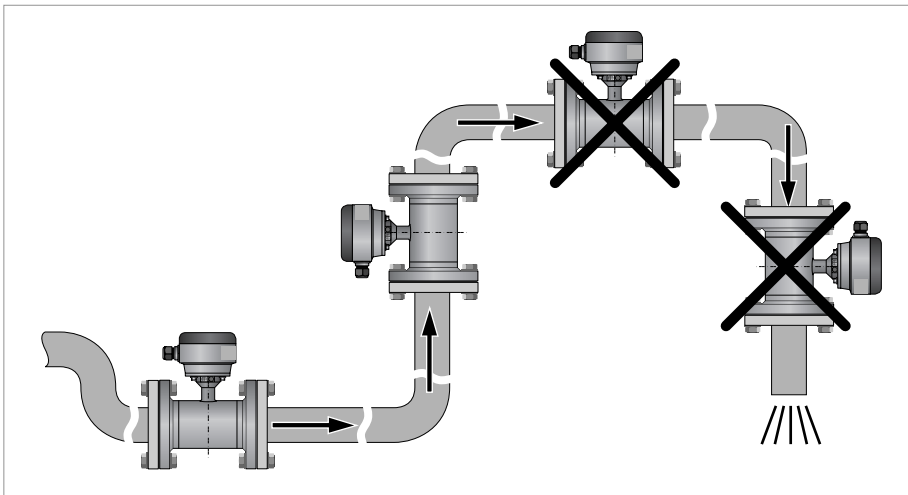


Figure 3-7: Installation in bending pipes

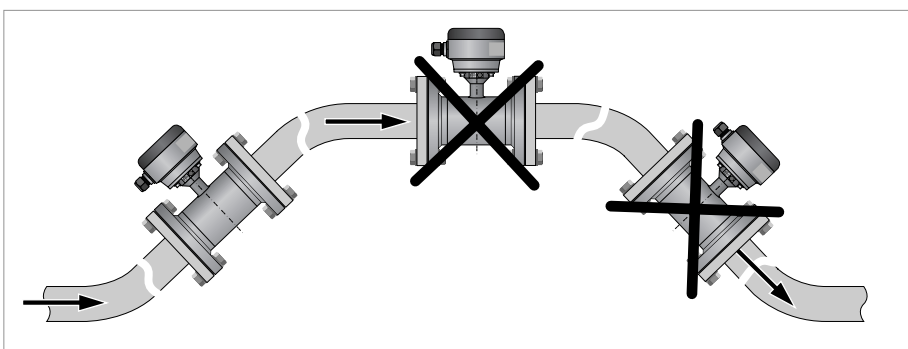


Figure 3-8: Installation in bending pipes

3.3.8 Open discharge

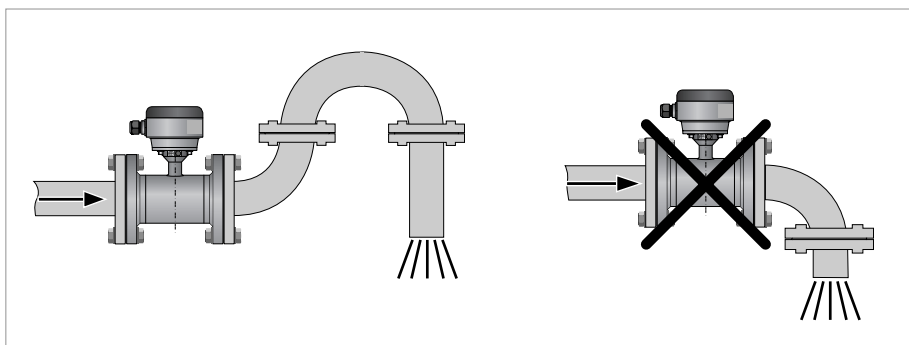


Figure 3-9: Installation before an open discharge

3.3.9 Control valve

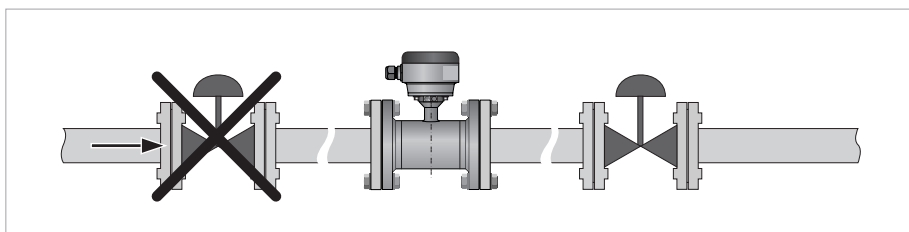


Figure 3-10: Installation before control valve

3.3.10 Air venting

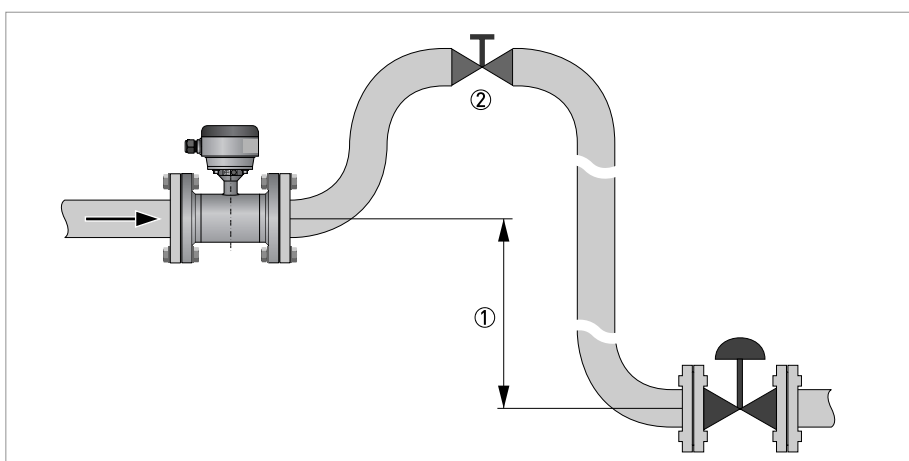


Figure 3-11: Air venting

① ≥ 5 m

② Air ventilation point

3.3.11 Pump

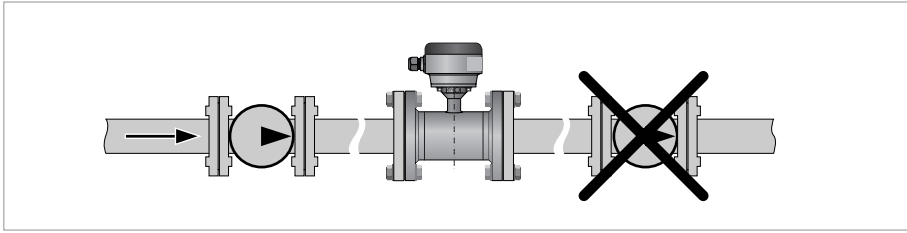


Figure 3-12: Installation after pump

4.1 Safety instructions

Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

4.2 Grounding

The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

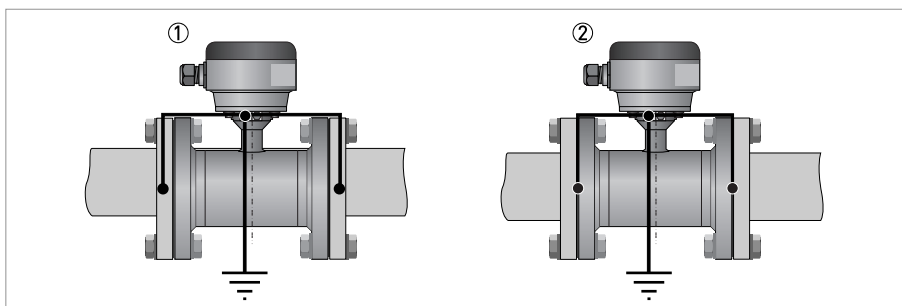


Figure 4-1: Grounding

- ① Metal pipelines, not internally coated. Grounding without grounding rings.
- ② Metal pipelines with internal coating and non-conductive pipelines. Grounding with grounding rings.

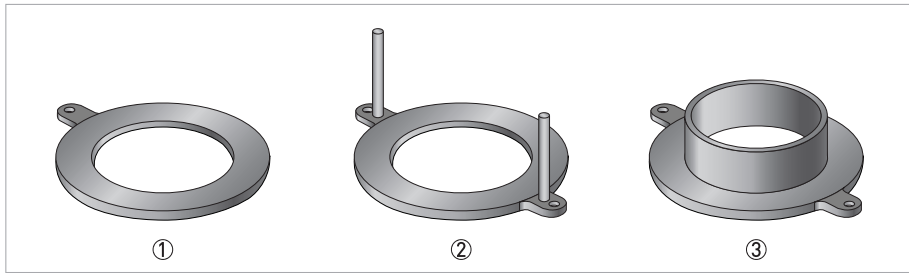


Figure 4-2: Different types of grounding rings

- ① Grounding ring number 1
- ② Grounding ring number 2
- ③ Grounding ring number 3

Grounding ring number 1:

- 3 mm / 0.1" thick (tantalum: 0.5 mm / 0.1")

Grounding ring number 2:

- 3 mm / 0.1" thick
- Prevents damage to the flanges during transport and installation
- Especially for flow sensors with PTFE liner

Grounding ring number 3:

- 3 mm / 0.1" thick
- With cylindrical neck (length 30 mm / 1.25" for DN10...150 / 3/8...6")
- Prevents damage to the liner when abrasive liquids are used

4.3 Virtual reference for IFC 300 (C, W and F version)

The virtual reference option on the IFC 300 flow converter provides complete isolation of the measurement circuit.

The benefits of virtual reference are that grounding rings or grounding electrodes can be omitted, safety increases by reducing the number of potential leakage points and the installation of the flowmeters is much easier.

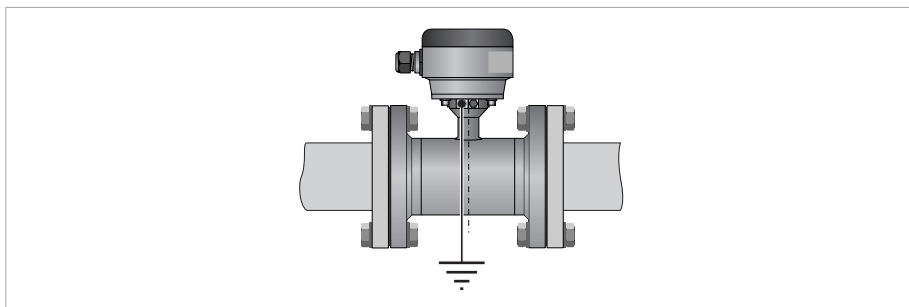
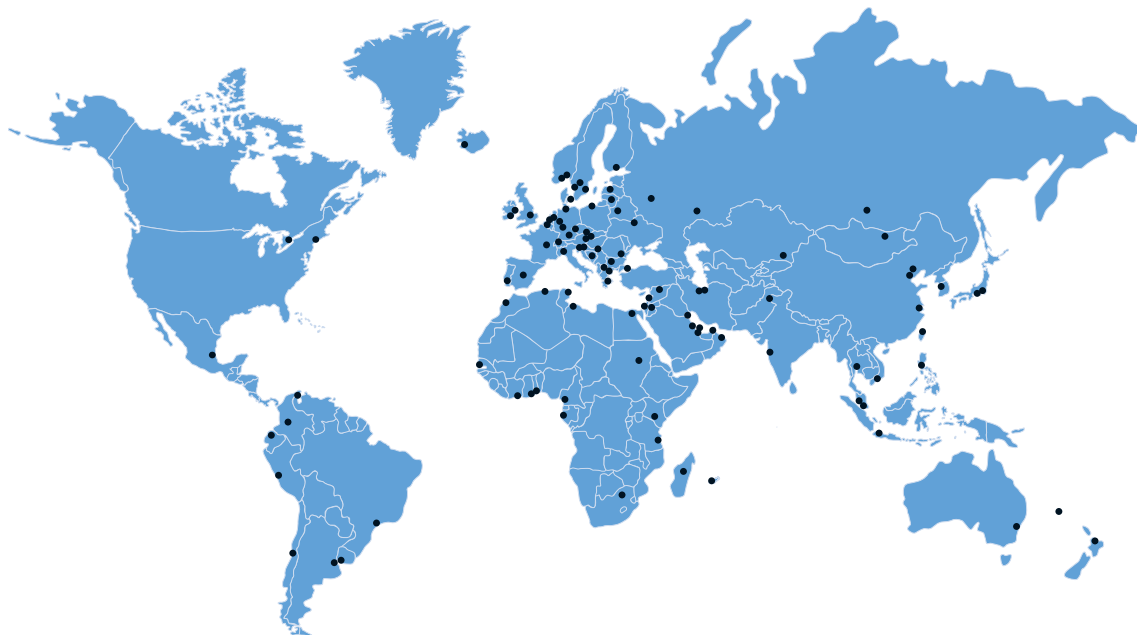


Figure 4-3: Virtual reference

Possible if:

- \geq DN10
- Electrical conductivity $\geq 200 \mu\text{S}/\text{cm}$
- Electrode cable max. 50m.





KROHNE product overview

- Electromagnetic flowmeters
- Variable area flowmeters
- Ultrasonic flowmeters
- Mass flowmeters
- Vortex flowmeters
- Flow controllers
- Level meters
- Temperature meters
- Pressure meters
- Analysis products
- Measuring systems for the oil and gas industry
- Measuring systems for sea-going tankers

Head Office KROHNE Messtechnik GmbH
Ludwig-Krohne-Str. 5
D-47058 Duisburg (Germany)
Tel.: +49 (0)203 301 0
Fax: +49 (0)203 301 10389
info@krohne.de

The current list of all KROHNE contacts and addresses can be found at:
www.krohne.com

KROHNE